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## Wire Products - Divisions

*of Ulbrich Stainless Steels & Special Metals, Inc.* 



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## Titanium 6AI-4V (Grade 5), UNS R56400

Shaped, Flat, Square, Round, Fine Wire, Plated and Un-plated ASTM B265, AMS 4911, AMS 4928

#### Titanium 6AI-4V (Grade 5) Alloy Description

Stronger than commercially pure titanium alloys, titanium 6AI-4V (Grade 5). Among its many advantages the alloyis heat treatable, has an excellent combination of strength, corrosion resistance, weldability and formability.

#### **Applications**

Tension set rings Bolts, bicycle parts



Biomedical implants High-temperature structural applications in the aircraft industry

#### **Chemistry Typical**

Titanium: Balance Vanadium: 4.0 Aluminum: 6.0 Hydrogen: 0.015 max Nitrogen: 0.02 max Carbon: 0.10 max Iron: 0.25 max Residual each: 0.10 max., total 0.40 max

#### **Physical Properties**

Density, 0.16 lbs/in<sup>3</sup>, 4.43 g/cm<sup>3</sup>

Mean Coefficient of Thermal Expansion: in/in/°F (mm/m/°C): 70- 212°F (20- 100°C):  $4.78 \times 10^{-6}$  (8.6)

Thermal Conductivity: BTU-in/h-ft-°F (W/m-°K): At 70°F (21°C): 46.5 (6.7)

Modulus of Elasticity: KSI (MPa)  $16.5 \times 10^3$  (113.8 x 10<sup>3</sup>) in tension

Melting Point: 3020°F (1660°C)

#### **Mechanical Properties at Room Temperature**

#### **Properties: Annealed (Typical)**

Ultimate Tensile Strength: 135 KSI (950 MPa) Yield Strength (0.2% offset): 125 KSI (880 MPa) Elongation: 15% Hardness: Rc 34

#### Properties: Tempered

Contact Ulbrich Wire with requirements.

#### **Additional Properties**

#### **Corrosion Resistance**

Refer to NACE (National Association of Corrosion Engineers) for recommendations.

**Finishes** Inquire with Ulbrich Wire

#### Forms

Continuous Coils Cut to lengths Precision cutting

#### **Heat Treatment**

Titanium 6-4 (Grade 5) be hardened by cold working and heat treating.

#### Welding

For best results refer to: SSINA's "Welding of Stainless Steels and Other Joining Methods"

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