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# **NITINOL**

# Strip & Foil (Rolled from Flat Wire), ASTM F2063 (Chemistry)

Nitinol is a shape-memory alloy. This nickel-titanium alloy "remembers" its original, cold-forged shape: returning the pre-deformed shape by heating.

Shape-memory alloys have applications in industries including medical and aerospace.

## **Applications**

Heat engines, resilient glass frames, mechanical watch springs, temperature control system, couplings, golf club insert, biomedical and medical uses, cell-phone technology: retractable antenna, microphone boom

## **Description**

Nitinol is well known for its thermo-mechanical properties of super elasticity and shape memory effect. Shape memory refers to the ability of Nitinol to undergo deformation at one temperature, then recover its original, under formed shape upon heating above its transformation temperature. Super elasticity occurs at a narrow temperature range just above its transformation temperature; in this case, no heating is necessary to cause the under formed shape to recover, and the material exhibits enormous elasticity, some 10-30 times that of ordinary metal.

## **Chemistry Typical**

Nickel: 55 - 56% Titanium: 44 - 45%

## **Physical Properties**

Density: 0.2633 lbs/in<sup>3</sup>, 6.45 g/cm<sup>3</sup>

Electrical Resistivity: Ω-cm

Austenite: 82 x 10<sup>-6</sup> Martensite: 76 x 10<sup>-6</sup>

Thermal Conductivity, W/cm°C

Austenite: 0.18 Martensite: 0.086

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#### NITINOL

Mean Coefficient of Thermal Expansion, in/in/°F (µm/m•K), 80 - 200 °F (27 - 93 °C)

Austenite: 6.1 x 10<sup>-6</sup> (11) Martensite: 3.6 x 10<sup>-6</sup> (6.6)

Modulus of Elasticity, ksi (MPa)

Austenite: 10.08 - 12.04 x 10<sup>3</sup> (75 - 83 x 10<sup>3</sup>) Martensite: 4.06 - 5.80 x 10<sup>3</sup> (28 - 40 x 10<sup>3</sup>)

Melting Point: 2930 °F (1310 °C)

#### **Forms**

Wire - Profile, Round, Flat, Square

## **Mechanical Properties at Room Temperature**

### **Properties: Annealed Typical**

Ultimate Tensile Strength: 130 KSI (895 MPA)

Yield Strength (0.2 Offset):

Austenite: 28 - 100 KSI (195 - 690 MPa) Martensite: 10 - 20 KSI (70 - 140 MPa)

Elongation: 25 - 50%

**Properties: Tempered Typical** 

Ultimate Tensile Strength: 275 KSI (1900 MPA)

Elongation: 5 - 10%

## **Additional Properties**

### **Corrosion Resistance**

Refer to NACE (National Associate of Corrosion Engineers) for recommendations.

#### **Finishes**

Black Oxide
Custom Oxides
Oxide Free (Oxides removed mechanically or chemically)

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<sup>\*</sup> For more detailed information contact Ulbrich Shaped Wire Technical Service.